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wheel) are to be coated with an industrial grade alkyd enamel.

Surfaces of bolted components not accessible after assembly

shall be coated and allowed to dry prior to final assembly.

Primer only will not be accepted.

GENERAL

GUIDE SPEC GS-664 June 2007

SPECIFYING DIRECT DRIVE TUBEAXIAL FANS

BALANCE AND RUN TEST

The fans shall be size Tubeaxial as designed and manufactured by The New York Blower Company. Fan wheels shall utilize cast aluminum, airfoil blades in all sizes. Unless otherwise directed, fans, shall be in compliance with the layout	All fan wheels shall be precision balanced prior to assembly Fans complete with motors shall receive a final test balance a the specified operating speed.
shown on the drawings.	ACCESSORIES
PERFORMANCE	Accessories shall be provided as called for in the plans and specifications.
Fan ratings shall be based on tests made in accordance with AMCA Standard 210 and performed in an accredited AMCA	Standard accessories include:
laboratory. Fan brake horsepower shall be equal to or less than BHP at inches static pressure and CFM at density.	☐ Inlet Flange☐ Outlet Flange
CFW at density.	Required accessories include:
SOUND Fan manufacturers shall provide sound power level ratings for fans tested and rated in accordance with AMCA Standards 300 and 301. Test shall be performed in an accredited AMCA laboratory. Sound power ratings shall be in decibels (reference 10 ⁻¹² watts) in eight octave bands. Sound power levels will be corrected for installation by the specifying engineerdBA levels only are not acceptable.	 Mounting Arrangement - Floor, Roof, Vertical, Duct Suspended Access Door Drain, Drain Plug Inlet Vane Damper Easy Access Construction Outlet Guard Companion Flange
CONSTRUCTION	□ Stack Hood
Fan housings are to be heavy gauge, continuously welded construction. Housings with lock seams or partially welded construction are not acceptable.	 □ Curb Cap □ Vibration Isolation - Spring - Rubber-In-Shear □ Inlet Bell with Guard
PAINT	□ Belt Guard □ Silencer
All fan surfaces are to be thoroughly prepared prior to painting using a combination of washing and hand and power too cleaning as required. After cleaning, all surfaces (except	FINAL INSPECTION

FINAL INSPECTION

All fans shall receive a final inspection by a qualified inspector prior to shipment. Inspection to include: fan description and accessories, balance, welding, dimensions, bearings, duct and base connection points, paint finish and overall workmanship.

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Form 607 GAW